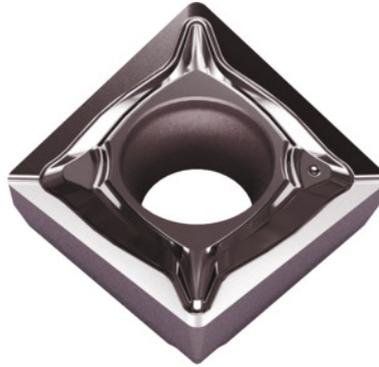


Garant

Indexable insert for turning ZCMX 070304, for "4 in 1" turning and boring tools, Grade: HBZ310

**Order data**

Order number	268439 HBZ310
GTIN	4067263802648
Item class	21K

Technical description

Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide
ISO code indexable insert	ZCMX 070304
Corner radius	0.4 mm
Feed rate f when drilling	0.03 - 0.3 mm
Main application	N
Grade	HBZ310
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting conditions	continuous

Coating	PVD
Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	14 mm
Type of product	Indexable insert for turning